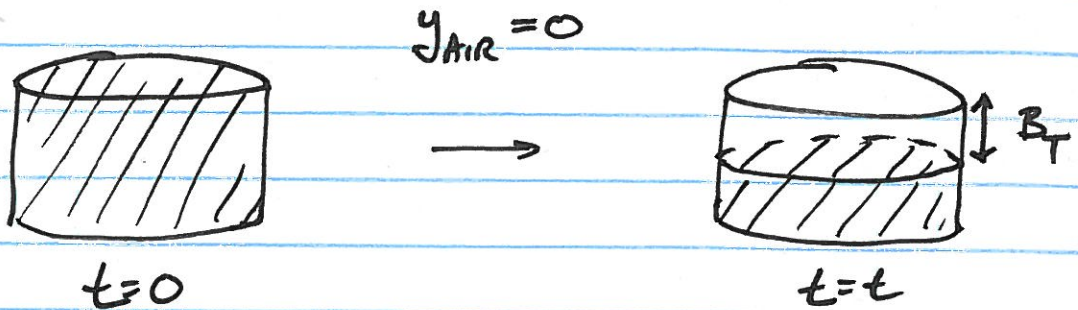


# HW#7 - SPRING 2010

(1)

3.1 Headspace: Stagnant air @ 1 atm + 0°C



BASIS: 100 moles liquid

$$\begin{aligned} \Rightarrow & 50 \text{ moles AL} \\ & 50 \text{ moles AC} \\ \hline & 50 + 50 = 100 \text{ total} \end{aligned}$$

$$\begin{aligned} n_{AL} &= 25 \text{ moles} \\ n_{AC} &= ? \\ \hline 25 + n_{AC} &= \text{total} \end{aligned}$$

Raoult's Law:

$$y_i P = x_i P_i^{sat}$$

$$P = 1 \text{ atm} = 101.3 \text{ kPa}$$

$$P_{AL}^{sat} = 1.62 \text{ kPa @ } 0^\circ\text{C}$$

$$P_{AC}^{sat} = 3.23 \text{ kPa @ } 0^\circ\text{C}$$

} Greater driving force for acetate

Diffusivities:

$$D_{AL-air} = 9.29 \times 10^{-6} \frac{\text{m}^2}{\text{s}}$$

$$D_{AC-air} = 6.45 \times 10^{-6} \frac{\text{m}^2}{\text{s}}$$

} GAS PHASE

NOTES:

- 1)  $B_T$  NOT CONSTANT + UNKNOWN
- 2) CAN TREAT ALCOHOL + ACETATE INDEPENDENTLY
- 3) AREA UNKNOWN
- 4) CAN USE RATIOS TO ELIMINATE SOME UNKNOWNNS

FICK'S LAW: (Stagnant  $\Rightarrow$  NO CONVECTION TERM)

$$N_{AL} = J_{AL}$$

ALCOHOL -

$$N_{AL} = J_{AL} = -C D_{AL \cdot air} \frac{dy_{AL}}{dz}$$

GAS PHASE  
MASS TRANSFER

ACETATE -

$$N_{AC} = J_{AC} = -C D_{AC \cdot air} \frac{dy_{AC}}{dz}$$

$\Rightarrow$  Vapor phase  
mole fractions  
+  
Diffusivities

NEXT, INTEGRATE:

ALCOHOL -

$$N_{AL} \int_{B_T}^0 dz = -C D_{AL \cdot air} \int_{y_{AL}}^0 dy_{AL}$$



$$N_{AL} (0 - B_T) = -c D_{AL \cdot air} (0 - y_{AL})$$

$$- N_{AL} B_T = c D_{AL \cdot air} y_{AL}$$

ACETATE - (Get similar expression)

$$- N_{AC} B_T = c D_{AC \cdot air} y_{AC}$$

TAKE RATIO:

$$\frac{- N_{AL} B_T}{- N_{AC} B_T} = \frac{c D_{AL \cdot air} y_{AL}}{c D_{AC \cdot air} y_{AC}}$$

$$\Rightarrow \boxed{\frac{N_{AL}}{N_{AC}} = \frac{D_{AL \cdot air} y_{AL}}{D_{AC \cdot air} y_{AC}}}$$

Interested in  $n_{ac} + n_{al}$  ... need some substitutions.

$$N_{AL} = \frac{dn_{AL}}{A dt} \qquad N_{AC} = \frac{dn_{AC}}{A dt} \quad \left. \vphantom{\frac{dn_{AL}}{A dt}} \right\} \text{material balance}$$

$$\Rightarrow \frac{N_{AL}}{N_{AC}} = \frac{\frac{dn_{AL}}{A dt}}{\frac{dn_{AC}}{A dt}} = \frac{dn_{AL}}{dn_{AC}}$$

FROM RAULT'S LAW:

$$y_{AL} = \frac{P_{AL}^{sat}}{P} x_{AL}$$

$$y_{AC} = \frac{P_{AC}^{sat}}{P} x_{AC}$$

DEFINITION OF  $x_i$ :

$$x_{AL} = \frac{n_{AL}}{n_{AL} + n_{AC}}$$

$$x_{AC} = \frac{n_{AC}}{n_{AL} + n_{AC}}$$

SUBSTITUTE:

$$\frac{dn_{AL}}{dn_{AC}} = \frac{(D_{AL \cdot air}) (P_{AL}^{sat}) (\cancel{1/P})}{(D_{AC \cdot air}) (P_{AC}^{sat}) (\cancel{1/P})} \frac{n_{AL}}{(n_{AL} + n_{AC})} \left| \frac{(n_{AL} + n_{AC})}{n_{AC}} \right.$$

$$\Rightarrow \boxed{\frac{dn_{AL}}{dn_{AC}} = \frac{(D_{AL \cdot air}) (P_{AL}^{sat}) n_{AL}}{(D_{AC \cdot air}) (P_{AC}^{sat}) n_{AC}}}$$

SEPARATE + INTEGRATE:

$$\int_{50}^{25} \frac{dn_{AL}}{n_{AL}} = \frac{D_{AL \cdot air}}{D_{AC \cdot air}} \frac{P_{AL}^{sat}}{P_{AC}^{sat}} \int_{50}^{n_{AC}} \frac{dn_{AC}}{n_{AC}}$$

$$\ln\left(\frac{25}{50}\right) = \frac{(9.29 \times 10^{-6})}{(6.45 \times 10^{-6})} \left| \frac{(1.62)}{(3.23)} \right. \ln\left(\frac{n_{AC}}{50}\right)$$



$$-0.693 = 0.722 \ln \left( \frac{n_{Ac}}{50} \right)$$

$$\exp \left( \frac{-0.693}{0.722} \right) = \frac{n_{Ac}}{50}$$

$$n_{Ac} = 50 (0.383) = 19.1 \text{ moles acetate} = n_{Ac}$$

$$n_{AL} = 25 \text{ moles alcohol}$$

$$n_T = 44.1 \text{ moles}$$

$$\Rightarrow \begin{cases} X_{AL} = 25/44.1 = 0.567 \\ X_{Ac} = 19.1/44.1 = 0.433 \end{cases}$$